## **ABSTRACT**

A two layer thermoplastic fuel container having a capacity of about 5 gallons or less is disclosed that includes an inner barrier layer of polyacetal resin in intimate unbonded surface-to-surface contact with an outer polyolefin layer operative to absorb impact and distribute an applied force, the two layers optionally being mechanically linked at one or more copular regions, but being otherwise capable of independent local displacement with respect to each other. Not having a bond between the layers allows them to move independently upon impact or when internal/external forces are applied. Also disclosed are methods for making these fuel containers.